

Amerikanisches Grobgewinde ANSI B1.1

| UNC | Mutter- kern-Ø Tol.3B max. mm | Kern- loch-Ø mm |
|----------------|---|-----------------------|
| Nr. 1 – 64 | 1,582 | 1,55 |
| Nr. 2 – 56 | 1,872 | 1,85 |
| Nr. 3 – 48 | 2,146 | 2,1 |
| Nr. 4 – 40 | 2,385 | 2,35 |
| Nr. 5 – 40 | 2,697 | 2,65 |
| Nr. 6 – 32 | 2,896 | 2,85 |
| Nr. 8 – 32 | 3,528 | 3,5 |
| Nr. 10 – 24 | 3,950 | 3,9 |
| Nr. 12 – 24 | 4,590 | 4,5 |
| 1/4" – 20 | 5,250 | 5,1 |
| 5/16" – 18 | 6,680 | 6,6 |
| 3/8" – 16 | 8,082 | 8 |
| 7/16" – 14 | 9,441 | 9,4 |
| 1/2" – 13 | 10,881 | 10,8 |
| 9/16" – 12 | 12,301 | 12,2 |
| 5/8" – 11 | 13,693 | 13,5 |
| 3/4" – 10 | 16,624 | 16,5 |
| 7/8" – 9 | 19,520 | 19,5 |
| 1" – 8 | 22,344 | 22,25 |
| 1 1/8" – 7 | 25,082 | 25 |
| 1 1/4" – 7 | 28,258 | 28 |
| 1 3/8" – 6 | 30,851 | 30,75 |
| 1 1/2" – 6 | 34,026 | 34 |
| 1 3/4" – 5 | 39,560 | 39,5 |
| 2" – 4 1/2 | 45,367 | 45 |
| 2 1/4" – 4 1/2 | 51,717 | 51,5 |
| 2 1/2" – 4 | 57,389 | 57,25 |
| 2 3/4" – 4 | 63,739 | 63,5 |
| 3" – 4 | 70,089 | 70 |
| 3 1/4" – 4 | 76,439 | 76,2 |
| 3 1/2" – 4 | 82,789 | 82,6 |
| 3 3/4" – 4 | 89,139 | 88,9 |
| 4" – 4 | 95,489 | 95,25 |